

## Tightening torques for parts with hexagon socket

### Strenght class 8.8

M5	M6	M8	M10	M12	M16	M20
4,9 Nm 6,0 Nm	8,0 Nm 10,0 Nm	20,0 Nm 25,0 Nm	40,0 Nm 49,0 Nm	69,0 Nm 86,0 Nm	170,0 Nm 210,0 Nm	330,0 Nm 410,0 Nm

Nominal tightening torque in Nm for unlubricated threads. The minimum insertion depth is depending on the strength between the 0,9 and 1,4 times of the diameter